

DART

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9370	REV. A SHEET 1 OF 1
DATE 07.02.27		TITLE PLACARD REPLACEMENT SCALE NTS	
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DART SERVICE INSTRUCTION

When the D350-607-XXX and D130-701-XXX Heli-Utility Baskets are installed on a Brazilian registered aircraft, replace a portion of the D2258-XXX Placard located on the D2506 Label Plate on the Basket Lid with D3605-1 Placard as follows:

1. Remove letters as indicated in Figure 1 below by lifting the edge and carefully peeling each letters at an angle of 90 to 180 degrees. Speed and angle of removal may affect amount of residue and the amount of paint removed.
2. Remove adhesive residue using 4105S Wash 'n' Wipe Degreaser or MEK (or equivalent). Scrape softened adhesive off surface using a plastic squeegee. Repeat if required.
3. Saturate a clean cotton cloth with 4105S Wash 'n' Wipe Degreaser or MEK (or equivalent) and wipe the surface to clean the entire area.
4. If necessary, touch up paint in accordance with relevant ICA (ICA-D350-607 or ICA-D130-701).
5. Install D3605-1 Label per Figure 2 using a 3M PA-1 Plastic Applicator (or equivalent) to work out blisters as required.

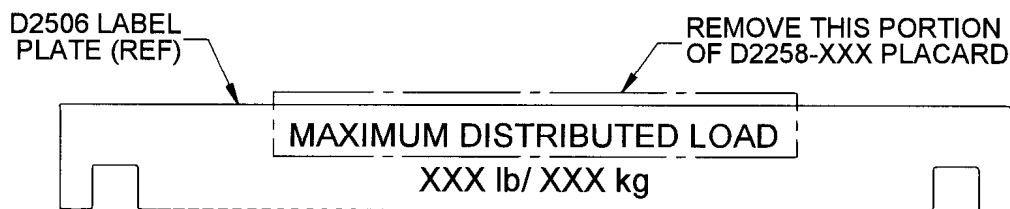


FIGURE 1: PARTIAL REMOVAL OF D2258-XXX PLACARD

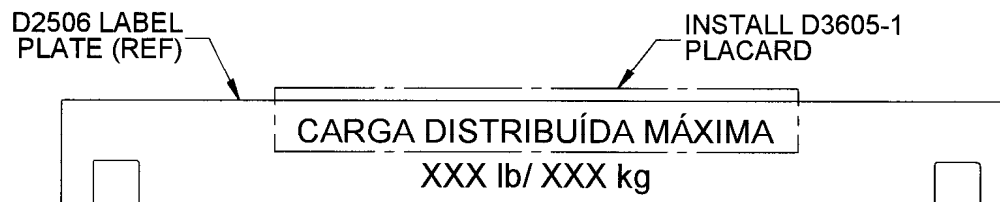


FIGURE 2: INSTALLATION OF D3605-1 PLACARD

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